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|---|---|
| <b>TEST REPORT</b><br><b>EN 61800-5-1</b><br><b>Adjustable speed electrical power drive systems</b> |   |
| <b>Report Reference No.</b> .....   | BKC200076FS   |
| <b>Tested by</b><br>(printed name and signature).....   | Austin Wen    |
| <b>Approved by</b><br>(printed name and signature).....   | Cobin Wang <br> |
| <b>Date of issue</b> .....  | <b>Fed. 21, 2020</b>  |
| <b>Testing Laboratory name</b> .....  | <b>Shenzhen BKC Testing Co., Ltd.</b>   |
| <b>Address</b> .....  | 6/F, Building 3, Zhouteng Industrial Park, Nanwan Street,<br>Longgang District, Shenzhen, Guangdong, China  |
| <b>Applicant's name</b>   |   |
| <b>Name</b> .....   | <b>Suzhou Veichi Electric Co.,LTD</b>   |
| <b>Address</b> .....  | No.1000 Songjia Road,Guoxiang Street, Wuzhong Economic and<br>Technological Development Zone, Suzhou,China  |
| <b>Test specification:</b>  |   |
| <b>Standard</b> .....   | EN 61800-5-1:2007+A1:2017   |
| <b>Test procedure</b> .....   | LVD   |
| <b>Non-standard test method</b> .....   | N/A   |
| <b>Test Report Form No.</b> .....   | EN61800_5_1A  |
| <b>Master TRF</b> .....   | dated 2016-10   |
| <b>Test item description</b> .....  |   |
| <b>Product name</b> .....   | <b>SI23 Solar Pump Inverter</b>   |
| <b>Model</b> .....  | <b>SI23-D5-5R5G</b>   |
| <b>Trademark</b> .....  | <b>VEICHI</b>   |
| <b>Rating</b> .....   | <b>See the following page</b>   |
| <b>Manufacturer</b> .....   | <b>Suzhou Veichi Electric Co.,LTD</b>   |
| <b>Address</b> .....  | No.1000 Songjia Road,Guoxiang Street, Wuzhong Economic and<br>Technological Development Zone, Suzhou,China  |

Brief description of the test sample:

The equipment is a **SI23 Solar Pump Inverter** for general use.

The test data is based on the model: **SI23-D5-5R5G**.

Except the model number is different. The additional models are same in the constructions, shape of enclosures and electronics circuits as the basic model: **SI23-D5-5R5G**.

Artwork of marking plate and summary of test results (information/comments):**SI23 Solar Pump Inverter****Model No.: SI23-D5-5R5G****Input: 380VAC 50-60Hz / 250-780VDC****Output : 380VAC 5.5KW 13A****Suzhou Veichi Electric Co.,LTD****No.1000 Songjia Road,Guoxiang Street, Wuzhong Economic and Technological Development Zone, Suzhou,China****MADE IN CHINA**

**Model appendix**

SI23-D3-7R5G, SI23-D3-011G, SI23-D3-015G, SI23-D3-018G, SI23-D3-022G, SI23-T3-220G, SI23-T3-250G, SI23-T3-280G, SI23-T3-315G, SI23-T3-355G, SI23-T3-400G, SI23-T3-450G, SI23-T3-500G, SI23-T3-560G, SI23-T3-650G, SI23-T3-710G, SI23-SS2-R75G-IA, SI23-SS2-1R5G-IA, SI23-SS2-2R2G-IA, SI23-D1-R75G-IA, SI23-D1-1R5G-IA, SI23-D3-R75G-IA, SI23-D3-1R5G-IA, SI23-D3-2R2G-IA, SI23-D3-004G-IA, SI23-D3-5R5G-IA, SI23-D3-7R5G-IA, SI23-D3-011G-IA, SI23-D3-015G-IA, SI23-D3-018G-IA, SI23-D3-022G-IA, SI23-D5-R75G-IA, SI23-D5-1R5G-IA, SI23-D5-2R2G-IA, SI23-D5-004G-IA, SI23-D5-5R5G-IA, SI23-D5-7R5G-IA, SI23-D5-011G-IA, SI23-D5-015G-IA, SI23-D5-018G-IA, SI23-D5-022G-IA, SI23-D5-030G-IA, SI23-T3-037G-IA, SI23-T3-045G-IA, SI23-T3-055G-IA, SI23-T3-075G-IA, SI23-T3-090G-IA, SI23-T3-110G-IA, SI23-T3-132G-IA, SI23-T3-160G-IA, SI23-T3-185G-IA, SI23-T3-200G-IA, SI23-T3-220G-IA, SI23-T3-250G-IA, SI23-T3-280G-IA, SI23-T3-315G-IA, SI23-T3-355G-IA, SI23-T3-400G-IA, SI23-T3-450G-IA, SI23-T3-500G-IA, SI23-T3-560G-IA, SI23-T3-650G-IA, SI23-T3-710G-IA, SI23-SS2-R75G-\*, SI23-SS2-1R5G-\*, SI23-SS2-2R2G-\*, SI23-D1-R75G-\*, SI23-D1-1R5G-\*, SI23-D3-R75G-\*, SI23-D3-1R5G-\*, SI23-D3-2R2G-\*, SI23-D3-004G-\*, SI23-D3-5R5G-\*, SI23-D3-7R5G-\*, SI23-D3-011G-\*, SI23-D3-015G-\*, SI23-D3-018G-\*, SI23-D3-022G-\*, SI23-D5-R75G-\*, SI23-D5-1R5G-\*, SI23-D5-2R2G-\*, SI23-D5-004G-\*, SI23-D5-5R5G-\*, SI23-D5-7R5G-\*, SI23-D5-011G-\*, SI23-D5-015G-\*, SI23-D5-018G-\*, SI23-D5-022G-\*, SI23-D5-030G-\*, SI23-T3-037G-\*, SI23-T3-045G-\*, SI23-T3-055G-\*, SI23-T3-075G-\*, SI23-T3-090G-\*, SI23-T3-110G-\*, SI23-T3-132G-\*, SI23-T3-160G-\*, SI23-T3-185G-\*, SI23-T3-200G-\*, SI23-T3-220G-\*, SI23-T3-250G-\*, SI23-T3-280G-\*, SI23-T3-315G-\*, SI23-T3-355G-\*, SI23-T3-400G-\*, SI23-T3-450G-\*, SI23-T3-500G-\*, SI23-T3-560G-\*, SI23-T3-650G-\*, SI23-T3-710G-\*, (\*represent A~Z).



**Possible test case verdicts:**

-test case does not apply to the test object .....: N (Not Applicable)

-test object does meet the requirement.....: P (Pass)

-test object does not meet the requirement .....: F (Fail)

**Testing**

Date of receipt of test item .....: Jan. 06, 2020

Date(s) of performance of tests .....: Jan. 06, 2020 to Fed. 21, 2020

**General remarks:**

The test results presented in this report relate only to the object tested.  
This report shall not be reproduced, except in full, without the written approval of the issuing testing laboratory.

"(see Enclosure #)" refers to additional information appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma (point) is used as the decimal separator.



| EN 61800-5-1 |   |                          |         |
|--------------|---|--------------------------|---------|
| Clause       | Requirement – Test  | Result – Remark          | Verdict |
| <b>4</b>     | <b>PROTECTION AGAINST ELECTRIC SHOCK, THERMAL, AND ENERGY HAZARDS</b> |                          | P       |
| 4.1          | General   |                          | P       |
| 4.2          | Fault conditions  |                          | P       |
| 4.3          | Protection against electric shock                                     |                          | P       |
| 4.3.1        | Decisive voltage classification                                       |                          | P       |
| 4.3.1.1      | Use of decisive voltage class   | Class C                  | P       |
| 4.3.1.2      | Limits of DVC   |                          | P       |
| 4.3.1.3      | Requirements for protection   |                          | P       |
| 4.3.1.4      | Circuit evaluation  |                          | P       |
| 4.3.1.4.1    | General   |                          | P       |
| 4.3.1.4.2    | AC working voltage  |                          | P       |
| 4.3.1.4.3    | DC working voltage  |                          | N       |
| 4.3.1.4.4    | Pulsating working voltage   |                          | P       |
| 4.3.2        | Protective Separation   | By reinforced insulation | P       |
| 4.3.3        | Protection against direct contact                                     |                          | P       |
| 4.3.3.1      | General   |                          | P       |
| 4.3.3.2      | Protection by means of insulation of live parts                       |                          | P       |
| 4.3.3.3      | Protection by means of enclosures and barriers                        |                          | N       |
| 4.3.4        | Protection in case of direct contact                                  |                          | P       |
| 4.3.4.1      | General   |                          | P       |
| 4.3.4.2      | Protection using DVC A  |                          | N       |
| 4.3.4.3      | Protection by means of protective impedance                           |                          | P       |
| 4.3.4.4      | Protection by means of using limited voltage                          |                          | N       |
| 4.3.5        | Protection against indirect contact                                   |                          | P       |
| 4.3.5.1      | General   |                          | P       |
| 4.3.5.2      | Insulation between live parts and exposed conductive parts            |                          | N       |
| 4.3.5.3      | Protective bonding circuit  |                          | P       |
| 4.3.5.3.1    | General   |                          | P       |
| 4.3.5.3.2    | Rating of protective bonding  |                          | P       |



| EN 61800-5-1 |   |                    |         |
|--------------|---|--------------------|---------|
| Clause       | Requirement – Test  | Result – Remark    | Verdict |
| 4.3.5.3.3    | Protective bonding impedance                                      |                    | N       |
| 4.3.5.4      | Protective earthing conductor                                     |                    | P       |
| 4.3.5.5      | Means of connection for the protective earthing conductor         |                    | P       |
| 4.3.5.5.1    | General   |                    | P       |
| 4.3.5.5.2    | Touch current in case of failure of protective earthing conductor |                    | P       |
| 4.3.5.6      | Special features in equipment for protection class II             |                    | N       |
| 4.3.6        | Insulation  |                    | P       |
| 4.3.6.1      | General   |                    | P       |
| 4.3.6.1.1    | Influencing factors   |                    | P       |
| 4.3.6.1.2    | Pollution degree  | Pollution degree 2 | P       |
| 4.3.6.1.3    | Overvoltage Category  | Category II        | P       |
| 4.3.6.1.4    | Supply earthing systems   |                    | P       |
| 4.3.6.1.5    | Insulation voltages   |                    | P       |
| 4.3.6.2      | Insulation to the surroundings                                    |                    | P       |
| 4.3.6.2.1    | General   |                    | P       |
| 4.3.6.2.2    | Circuits connected directly to the supply mains                   |                    | P       |
| 4.3.6.2.3    | Circuits not connected directly to the supply mains               |                    | N       |
| 4.3.6.2.4    | Insulation between circuits                                       |                    | P       |
| 4.3.6.3      | Functional insulation   |                    | P       |
| 4.3.6.4      | Clearance distances   |                    | P       |
| 4.3.6.4.1    | Determination   |                    | P       |
| 4.3.6.4.2    | Electric field homogeneity  |                    | P       |
| 4.3.6.4.3    | Clearance to conductive enclosures                                |                    | P       |
| 4.3.6.5      | Creepage distance   |                    | P       |
| 4.3.6.5.1    | General   |                    | P       |
| 4.3.6.5.2    | Materials   |                    | P       |
| 4.3.6.6      | Coating   |                    | P       |
| 4.3.6.7      | PWB spacings for functional insulation                            |                    | P       |
| 4.3.6.8      | Solid insulation  |                    | P       |



| EN 61800-5-1 |  |                 |         |
|--------------|--|-----------------|---------|
| Clause       | Requirement – Test                               | Result – Remark | Verdict |
| 4.3.6.8.1    | General  |                 | P       |
| 4.3.6.8.2    | Requirements for electrical withstand capability |                 | P       |
| 4.3.6.8.2.1  | Basic- and Supplementary Insulation              |                 | P       |
| 4.3.6.8.2.2  | Double- and Reinforced Insulation                |                 | P       |
| 4.3.6.8.2.3  | Functional insulation                            |                 | P       |
| 4.3.6.8.3    | Thin sheet or tape material                      |                 | P       |
| 4.3.6.8.3.1  | General  |                 | P       |
| 4.3.6.8.3.2  | Material thickness not less than 0,2 mm          |                 | P       |
| 4.3.6.8.3.3  | Material thickness less than 0,2 mm              |                 | N       |
| 4.3.6.8.3.4  | Compliance                                       |                 | P       |
| 4.3.6.8.4    | Printed wiring boards (PWBs)                     |                 | P       |
| 4.3.6.8.4.1  | General  |                 | P       |
| 4.3.6.8.4.2  | Use of coating materials                         |                 | P       |
| 4.3.6.8.5    | Wound components                                 |                 | P       |
| 4.3.6.8.6    | Potting materials                                |                 | N       |
| 4.3.6.9      | Insulation requirements above 30 kHz             |                 | N       |
| 4.3.7        | Enclosures                                       |                 | P       |
| 4.3.7.1      | General  |                 | P       |
| 4.3.7.2      | Cast metal                                       |                 | N       |
| 4.3.7.3      | Sheet metal                                      |                 | N       |
| 4.3.8        | Wiring and Connections                           |                 | P       |
| 4.3.8.1      | General  |                 | P       |
| 4.3.8.2      | Routing  |                 | N       |
| 4.3.8.3      | Color coding                                     |                 | P       |
| 4.3.8.4      | Splices and connections                          |                 | P       |
| 4.3.8.5      | Accessible connections                           |                 | N       |
| 4.3.8.6      | Interconnections between parts of the PDS        |                 | P       |
| 4.3.8.7      | Supply connections                               |                 | P       |
| 4.3.8.8      | Terminals  |                 | P       |
| 4.3.8.8.1    | Construction requirements                        |                 | P       |
| 4.3.8.8.2    | Connecting capacity                              |                 | P       |



| EN 61800-5-1 |   |                 |         |
|--------------|---|-----------------|---------|
| Clause       | Requirement – Test  | Result – Remark | Verdict |
| 4.3.8.8.3    | Connection  |                 | P       |
| 4.3.8.8.4    | Wire bending space for wires 10 mm <sup>2</sup> and greater                         |                 | P       |
| 4.3.9        | Short Circuit Requirements  |                 | P       |
| 4.3.10       | Residual current-operated protective (RCD) or monitoring (RCM) device compatibility |                 | P       |
| 4.3.11       | Capacitor Discharge   |                 | P       |
| 4.3.12       | Access conditions for high-voltage PDS  |                 | P       |
| 4.4          | Protection against thermal hazards  |                 | P       |
| 4.4.1        | Minimizing the risk of ignition   |                 | P       |
| 4.4.2        | Insulation Materials  | Complied        | P       |
| 4.4.2.1      | General   |                 | P       |
| 4.4.2.2      | Material requirements   |                 | P       |
| 4.4.3        | Flammability of enclosure materials   |                 | P       |
| 4.4.4        | Temperature limits  |                 | P       |
| 4.4.4.1      | Internal parts  |                 | P       |
| 4.4.4.2      | External parts of CDM   |                 | P       |
| 4.4.5        | Specific requirements for liquid cooled PDS   |                 | N       |
| 4.4.5.1      | Coolant   | No coolant      | N       |
| 4.4.5.2      | Design requirements   |                 | N       |
| 4.4.5.2.1    | Corrosion resistance  |                 | N       |
| 4.4.5.2.2    | Tubing, joints and seals  |                 | N       |
| 4.4.5.2.3    | Provision for condensation  |                 | N       |
| 4.4.5.2.4    | Leakage of coolant  |                 | N       |
| 4.4.5.2.5    | Loss of coolant   |                 | N       |
| 4.4.5.2.6    | Conductivity of coolant   |                 | N       |
| 4.4.5.2.7    | Insulation requirements for coolant hoses   |                 | N       |
| 4.5          | Protection against energy hazards   |                 | P       |
| 4.5.1        | Electrical energy hazards   | Complied        | P       |
| 4.5.2        | Mechanical energy hazards   | Complied        | P       |



| EN 61800-5-1 |   |                     |         |
|--------------|---|---------------------|---------|
| Clause       | Requirement – Test                        | Result – Remark     | Verdict |
| 4.5.2.1      | General                                   |                     | P       |
| 4.5.2.2      | Critical torsional speed                  |                     | N       |
| 4.5.2.3      | Transient torque analysis                 |                     | N       |
| 4.5.3        | Acoustic noise emission                   | Under consideration | N       |
| 4.5.6        | Protection against environmental stresses | Complied            | P       |

|          |                                    |             |   |
|----------|------------------------------------|-------------|---|
| <b>5</b> | <b>TEST REQUIREMENTS</b>           |             | P |
| 5.1      | General                            |             | P |
| 5.1.1    | Test objectives and classification | Type test   | P |
| 5.1.2    | Selection of test samples          |             | P |
| 5.1.3    | Sequence of tests                  | No required | N |
| 5.1.4    | Earthing Conditions                |             | P |
| 5.1.5    | Compliance                         |             | P |
| 5.1.6    | Test Overview                      |             | P |

|           |  |                     |   |
|-----------|--|---------------------|---|
| 5.2       | Test specifications  |                     | P |
| 5.2.1     | Visual Inspections (type test, sample test and routine test) | Type test           | P |
| 5.2.2     | Mechanical tests   |                     | P |
| 5.2.2.1   | Clearance and creepage distance (type test)                  |                     | P |
| 5.2.2.2   | PWB short-circuit test (type test)                           |                     | P |
| 5.2.2.3   | Non -accessibility test (type test)                          |                     | N |
| 5.2.2.4   | Enclosure integrity test (type test)                         |                     | N |
| 5.2.2.5   | Deformation tests  |                     | P |
| 5.2.2.5.1 | General  |                     | P |
| 5.2.2.5.2 | Deflection test (type test)                                  |                     | P |
| 5.2.2.5.3 | Impact test (type test)                                      | 250N applied for 5s | P |
| 5.2.3     | Electrical tests   |                     | P |
| 5.2.3.1   | Impulse voltage test (type test and sample test)             |                     | P |
| 5.2.3.2   | AC or DC voltage test (type and routine test)                |                     | P |
| 5.2.3.2.1 | Purpose of test  |                     | P |



| EN 61800-5-1 |  |                 |         |
|--------------|--|-----------------|---------|
| Clause       | Requirement – Test   | Result – Remark | Verdict |
| 5.2.3.2.2    | Value and type of test voltage                                   |                 | P       |
| 5.2.3.2.3    | Performing the voltage test                                      |                 | P       |
| 5.2.3.2.4    | Duration of the AC or DC voltage test                            |                 | P       |
| 5.2.3.2.5    | Verification of the AC or DC voltage test                        |                 | P       |
| 5.2.3.3      | Partial Discharge Test (type test, sample test)                  |                 | P       |
| 5.2.3.4      | Protective impedance (type test and routine test)                |                 | P       |
| 5.2.3.5      | Touch current measurement (type test)                            |                 | P       |
| 5.2.3.6      | Short-circuit test and Breakdown of components test (type tests) |                 | P       |
| 5.2.3.6.1    | General  |                 | P       |
| 5.2.3.6.2    | Test configuration   |                 | P       |
| 5.2.3.6.2.1  | Supply voltage and current                                       |                 | P       |
| 5.2.3.6.3    | Short-circuit test   |                 | P       |
| 5.2.3.6.3.1  | Load conditions  |                 | P       |
| 5.2.3.6.3.2  | Location of short-circuit  |                 | P       |
| 5.2.3.6.4    | Breakdown of components test                                     |                 | P       |
| 5.2.3.6.4.1  | Load conditions  |                 | P       |
| 5.2.3.6.4.2  | Application of short-circuit or open-circuit                     |                 | P       |
| 5.2.3.6.5    | Test sequence  |                 | N       |
| 5.2.3.6.6    | Pass criteria  |                 | P       |
| 5.2.3.7      | Capacitor discharge (type test)                                  |                 | P       |
| 5.2.3.8      | Temperature rise test (type test)                                |                 | P       |
| 5.2.3.9      | Protective bounding (type test and routine test)                 |                 | P       |
| 5.2.4        | Abnormal operation tests   |                 | P       |
| 5.2.4.1      | General  |                 | P       |
| 5.2.4.2      | Test duration  |                 | P       |
| 5.2.4.3      | Pass criteria  |                 | P       |
| 5.2.4.4      | Loss of phase (type test)  |                 | N       |
| 5.2.4.5      | Cooling failure tests (type tests)                               |                 | N       |
| 5.2.4.5.1    | General  |                 | N       |
| 5.2.4.5.2    | Inoperative blower motor   |                 | N       |



| EN 61800-5-1 |  |                 |         |
|--------------|--|-----------------|---------|
| Clause       | Requirement – Test   | Result – Remark | Verdict |
| 5.2.4.5.3    | Clogged filter   |                 | N       |
| 5.2.4.5.4    | Loss of coolant  |                 | N       |
| 5.2.5        | Material tests   |                 | P       |
| 5.2.5.1      | High current arcing ignition test (type test)                      |                 | P       |
| 5.2.5.2      | Glow-wire test (type test)   |                 | P       |
| 5.2.5.3      | Hot wire ignition test (type test - alternative to glow-wire test) |                 | N       |
| 5.2.5.4      | Flammability test (type test)                                      |                 | P       |
| 5.2.6        | Environmental tests (type tests)                                   |                 | N       |
| 5.2.6.1      | General  |                 | N       |
| 5.2.6.2      | Acceptance criteria  |                 | N       |
| 5.2.6.3      | Climatic tests   |                 | N       |
| 5.2.6.3.1    | Dry heat test (steady state)                                       |                 | N       |
| 5.2.6.3.2    | Damp heat test (steady state)                                      |                 | N       |
| 5.2.6.4      | Vibration test (type test)   |                 | N       |
| 5.2.7        | Hydrostatic pressure (type test and routine test)                  |                 | N       |

|          |   |  |   |
|----------|---|--|---|
| <b>6</b> | <b>Information and marking requirements</b> |  | P |
| 6.1      | General                                     |  | P |

|     |   |                       |   |
|-----|---|-----------------------|---|
| 6.2 | Information for selection   |                       | P |
|     | Name of manufacturer, supplier or importer  | See the marking plate | P |
|     | Catalogue number or equivalent  | See the marking plate | P |
|     | input and output voltage range, current, and power rating information             | See the marking plate | P |
|     | protective class  |                       | P |
|     | the type of electrical supply system to which the PDS/CDM/BDM                     |                       | P |
|     | prospective short-circuit current rating(s) and protective device characteristics |                       | P |
|     | field supply requirements   |                       | N |



| EN 61800-5-1 |                    |                 |         |
|--------------|--------------------|-----------------|---------|
| Clause       | Requirement – Test | Result – Remark | Verdict |

|  |  |  |   |
|--|--|--|---|
|  | coolant type and design pressure for liquid cooled product                       |  | N |
|  | IP rating  |  | N |
|  | Operating and storage environment  |  | P |
|  | Reverence to relevant standards  |  | P |
|  | date code, or serial number from which the date of manufacture can be determined |  | P |
|  | Reverence to instructions for installation, use and maintenance                  |  | P |

|         |  |  |   |
|---------|--|--|---|
| 6.3     | Information for installing and commissioning |  | P |
| 6.3.1   | General                                      |  | P |
| 6.3.2   | Mechanical considerations                    |  | P |
| 6.3.3   | Environment                                  |  | P |
| 6.3.4   | Handling and mounting                        |  | P |
| 6.3.5   | Motor and driven equipment                   |  | N |
| 6.3.5.1 | Motor selection                              |  | N |
| 6.3.5.2 | Motor integrated sensors                     |  | N |
| 6.3.5.3 | Critical torsional speeds                    |  | N |
| 6.3.5.4 | Transient torque analysis                    |  | N |
| 6.3.6   | Connections                                  |  | P |
| 6.3.6.1 | General                                      |  | P |
| 6.3.6.2 | Interconnection and wiring diagrams          |  | P |
| 6.3.6.3 | Conductor (cable) selection                  |  | P |
| 6.3.6.4 | Terminal capacity and identification         |  | P |
| 6.3.6.5 | Protection requirements                      |  | P |
| 6.3.6.6 | Earthing                                     |  | P |
| 6.3.6.7 | Protective earthing conductor current        |  | P |
| 6.3.6.8 | Special requirements                         |  | P |
| 6.3.7   | Overcurrent or short-circuit protection      |  | P |
| 6.3.8   | Motor overload protection                    |  | N |



| EN 61800-5-1 |   |                 |         |
|--------------|---|-----------------|---------|
| Clause       | Requirement – Test  | Result – Remark | Verdict |
| 6.3.9        | Commissioning   |                 | N       |
| 6.4          | Information for use   |                 | P       |
| 6.4.1        | General   |                 | P       |
| 6.4.2        | Adjustment  |                 | P       |
| 6.4.3        | Labels, signs and signals   |                 | P       |
| 6.4.3.1      | General   |                 | P       |
| 6.4.3.2      | Isolators   |                 | P       |
| 6.4.3.3      | Visual and audible signals  |                 | P       |
| 6.4.3.4      | Hot surface   |                 | N       |
| 6.4.3.5      | Equipment marking   |                 | P       |
| 6.5          | Information for maintenance   |                 | N       |
| 6.5.1        | General   |                 | N       |
| 6.5.2        | Capacitor discharge   |                 | N       |
| 6.5.3        | Auto restart/bypass connection  |                 | N       |
| 6.5.4        | PT/CT connections   |                 | N       |
| 6.5.5        | Other hazards   |                 | N       |
| Annex A      | Examples of protection in case of direct contact                                  | Considered      | P       |
| Annex B      | Examples of overvoltage category reduction  | Considered      | P       |
| Annex C      | Measurement of clearance and creepage distances                                   | Considered      | P       |
| Annex D      | Altitude correction for clearances  | Considered      | P       |
| Annex E      | Clearance and creepage distance determination for frequencies greater than 30 kHz | Considered      | P       |
| Annex F      | Cross sections of round conductors  | Considered      | P       |
| Annex G      | Guidelines for RCD compatibility  | Considered      | P       |
| Annex H      | Symbols referred to in this part of IEC 61800                                     | Considered      | P       |



| 5.2.2.1                                       | TABLE: clearance and creepage distance measurements |              |                  |         |                   |          | P |
|---|---|--------------|------------------|---------|-------------------|----------|---|
| clearance cl and creepage distance dcr at/of: | Up (V)  | U r.m.s. (V) | required cl (mm) | cl (mm) | required dcr (mm) | dcr (mm) |   |
| Different polarity                            | 622   | 440          | 3.0              | >4.4    | 4.4               | >4.4     |   |
| Live part to enclosure                        | 622   | 440          | 5.5              | >8.8    | 8.8               | >8.8     |   |

| 5.2.3.8                         | Temperature rise test (type test) |                    |                    |        |                   | P                |
|---------------------------------|-----------------------------------|--------------------|--------------------|--------|-------------------|------------------|
|                                 | test voltage (V) .....            | :                  | 380V               |        |                   | —                |
|                                 | t1 (°C).....                      | :                  | 25.3               |        |                   | —                |
|                                 | t2 (°C) .....                     | :                  | 25.5               |        |                   | —                |
| temperature rise dT of part/at: |                                   |                    | dT (°C)            |        | permitted dT (°C) |                  |
| C1 body                         |                                   |                    | 58.6               |        | 105               |                  |
| PCB near T1                     |                                   |                    | 78.5               |        | 130               |                  |
| C3 body                         |                                   |                    | 55.3               |        | 105               |                  |
| PCB near Q1                     |                                   |                    | 63.4               |        | 130               |                  |
| U1 body                         |                                   |                    | 42.6               |        | 100               |                  |
| Varistor RV2                    |                                   |                    | 29.4               |        | 85                |                  |
| Internal wire                   |                                   |                    | 38.9               |        | 80                |                  |
| T1 coil                         |                                   |                    | 74.9               |        | 110               |                  |
| T1 core                         |                                   |                    | 72.3               |        | 110               |                  |
| Enclosure                       |                                   |                    | 31.8               |        | 95                |                  |
|                                 |                                   |                    |                    |        |                   |                  |
| temperature rise dT of winding: |                                   | R <sub>1</sub> (Ω) | R <sub>2</sub> (Ω) | dT (K) | permitted dT (K)  | insulation class |
|                                 |                                   |                    |                    |        |                   |                  |
|                                 |                                   |                    |                    |        |                   |                  |
|                                 |                                   |                    |                    |        |                   |                  |
|                                 |                                   |                    |                    |        |                   |                  |



| Annex 1             | TABLE: List of critical components                       |                 |   |                     |  | P |
|---------------------|--|-----------------|---|---------------------|--|---|
| Object/part no.     | Manufacturer/<br>trademark                               | Type/model      | Value/rating  | Standard            | Mark(s) of<br>conformity <sup>1)</sup> |   |
| PCB                 | Interchangeable  | Interchangeable | V-0, 130 °C   | UL 796              | UL                                     |   |
| Internal wire       | DONGGUAN<br>CHENG XING<br>ELECTRONIC CO<br>LTD           | 1672            | 18AWG,105<br>°C, 300Vac   | UL 758              | UL                                     |   |
| Insulation tube     | GREAT<br>HOLDING<br>INDUSTRIAL CO<br>LTD                 | TFL             | 200 °C  | UL 224              | UL                                     |   |
| Photocoupler        | LITE-ON<br>TECHNOLOGY<br>CORPORATION                     | LTV-725V        | d <sub>ti</sub> =0.7mm,<br>Int. d <sub>cr</sub> =5mm,<br>Ext. d <sub>cr</sub> =8mm<br>, 100°C | UL 1557             | UL                                     |   |
| Varistor            | Chengdu Tieda<br>Electronic Co..<br>Ltd.                 | MYN15-561K      | 560V  | IEC 61051           | VDE                                    |   |
| Enclosure           | COVESTRO<br>DEUTSCHLAND<br>AG [PC RESINS]                | 6485+(f1)       | V-0, 115°C,<br>minimum<br>thickness<br>1.5mm  | UL94, UL746C        | UL                                     |   |
| Transformer<br>(T1) | Shenzhen<br>Haixinxing Electro<br>nics Co., Ltd          | PQ262040W-A,B   | Class B   | -                   | Tested in<br>appliance                 |   |
| T1-Bobbin           | Chang Chun<br>Plastics Co., Ltd                          | T373J           | 94V-0, 150°C  | UL94                | UL                                     |   |
| T1-Winding          | Shantou<br>Shengang<br>Electrical<br>Industrial Co., Ltd | UEW             | 130 °C  | UL1446              | UL                                     |   |
| T1-Tape             | Jingjiang jingyang<br>Insulatng Product<br>Co Ltd        | JY-133          | 130 °C  | UL510               | UL                                     |   |
| T1-Varnish          | Hang Cheung<br>Petrochemical Co<br>Ltd                   | 8562(a)         | 155 °C  | UL1446              | UL                                     |   |
| T1-Margin tape      | CHYUN YIH Tape<br>Co Ltd                                 | P2068F(d)       | 130 °C  | UL510               | UL                                     |   |
| DC fan              | HUAXIA<br>HENG TAL                                       | F08025N45D024   | 24VDC,<br>0.23A,<br>38.6CFM   | EN 60950, UL<br>507 | VDE, UL                                |   |



**ANNEX A:**  
**Photo-documentation**

Photo 1



Photo 2

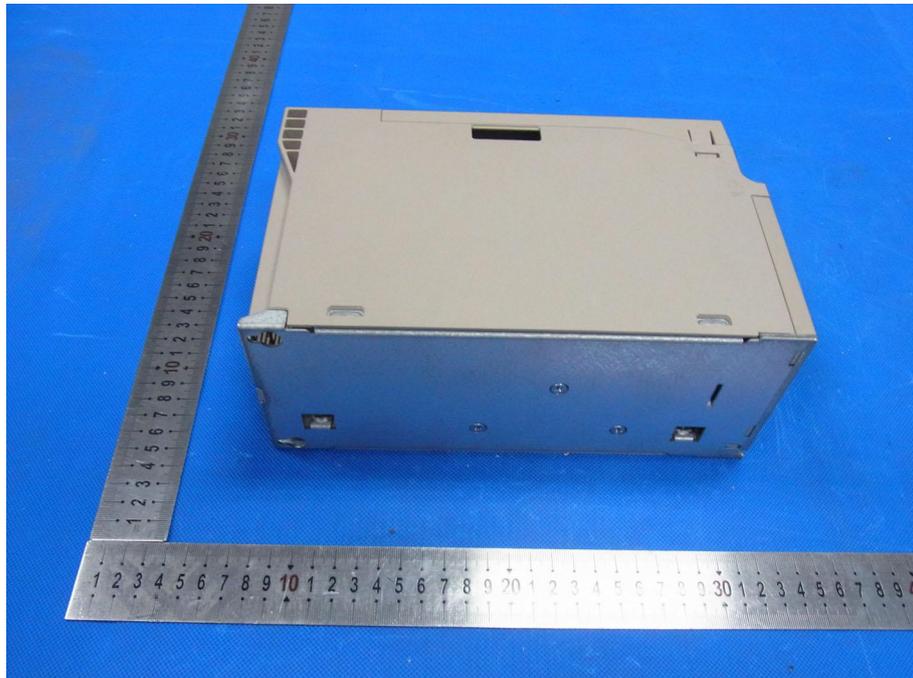


Photo 3



Photo 4



**Photo 5**



**Photo 6**



\*\*\*\*\*END OF REPORT\*\*\*\*\*